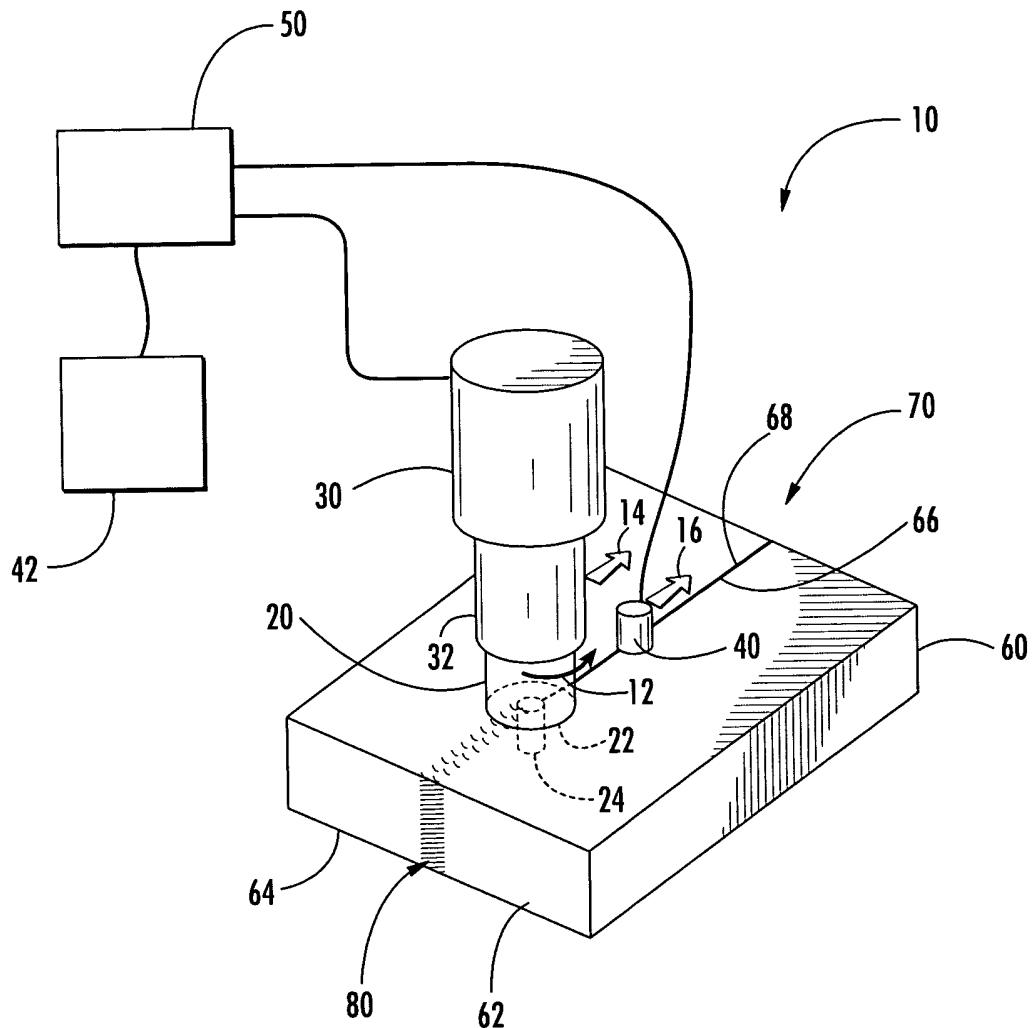


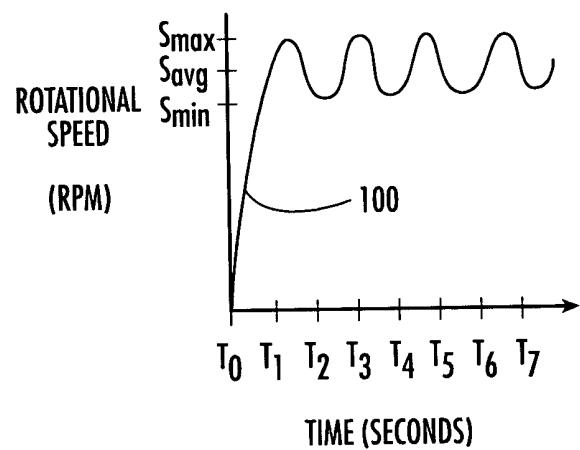
1/5



*FIG. 1*

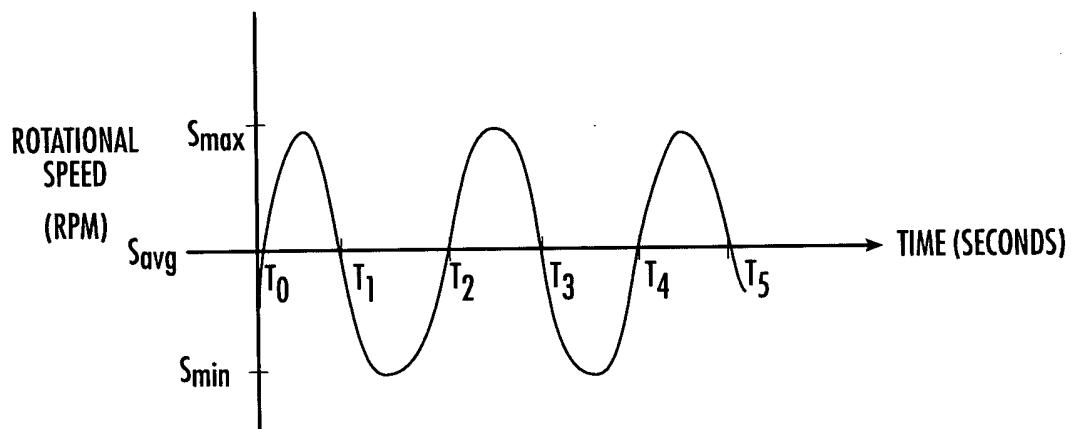
Title: Apparatus And Method For Friction Stir Welding With A Variable  
Speed Pin  
Inventor(s): Amitabh Vyas  
Application No: To be assigned  
Atty Dkt No: 38190/268370

2/5



*FIG. 2*

3/5



*FIG. 3*

4/5

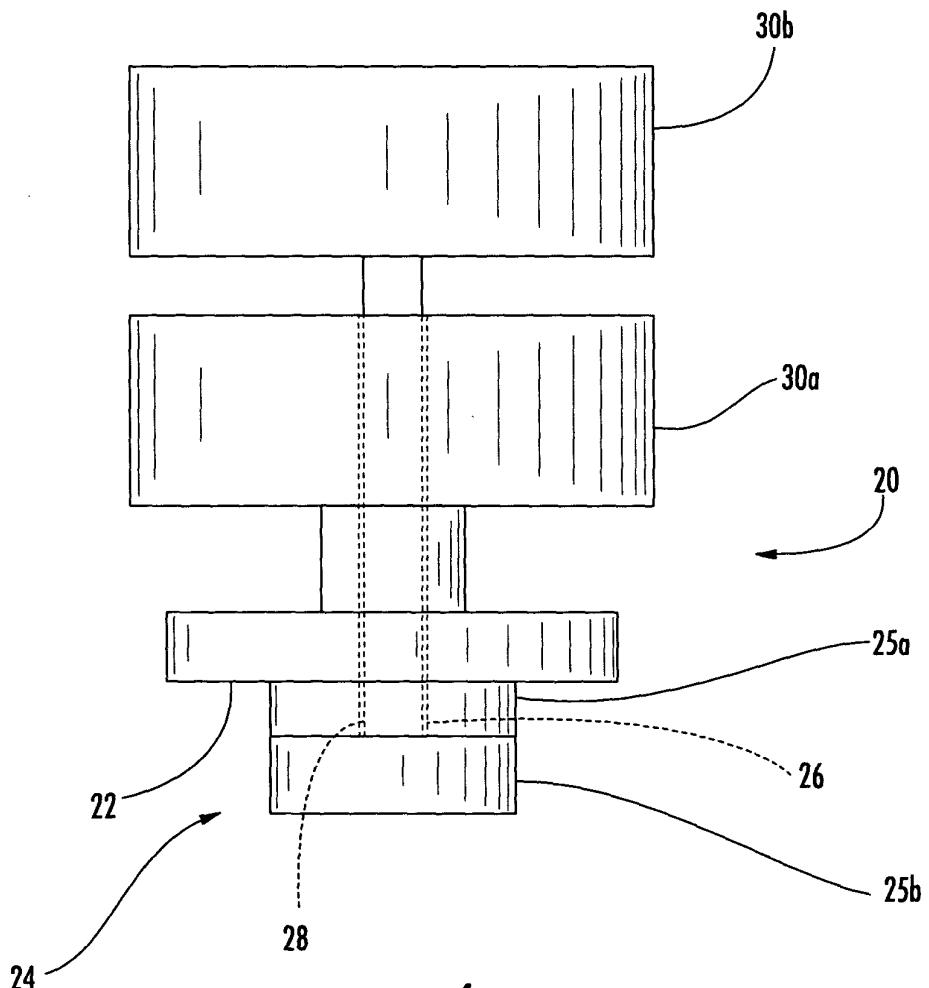


FIG. 4

5/5

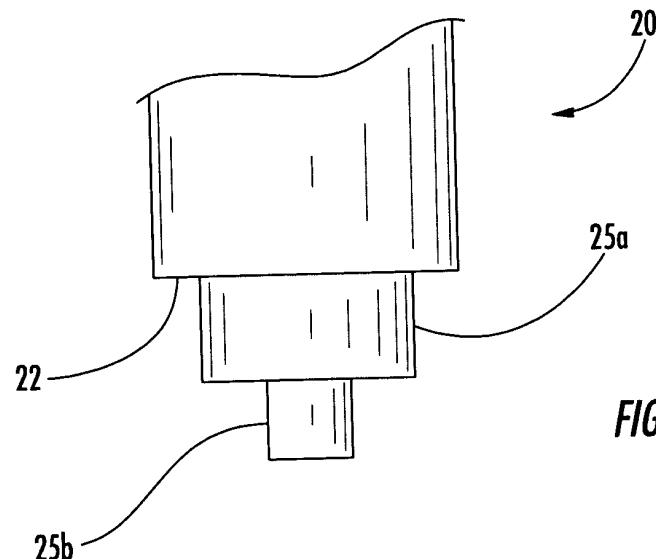


FIG. 5

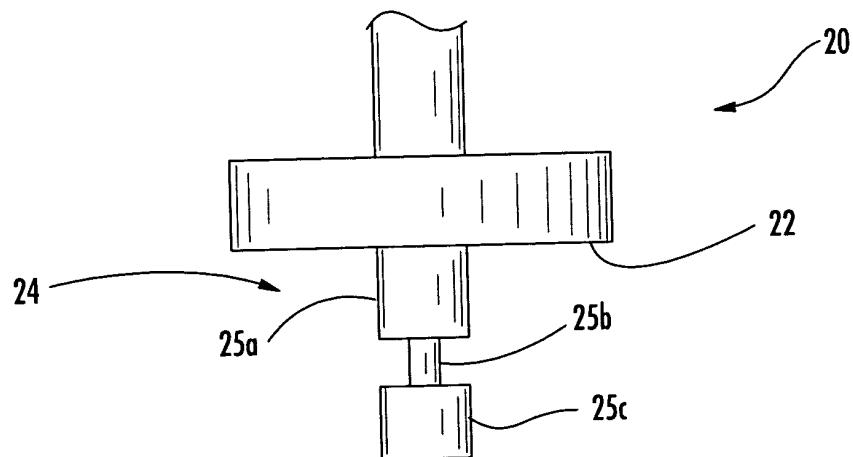


FIG. 6